

REFERENCE LIST
Process plants

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Turkey

1 "ASEPTO-Therm" UHT plant for pudding Pamukova,
and topping cream
1 "ASEPTO-Therm" UHT plant for pudding and yoghurt
4 sterile tanks
2 whipping plants with cooler

Ampack GmbH
D-86343 Königsbrunn

4 Sterile water modules
several valve cluster

Andechser Dairy Scheitz GmbH
D-82346 Andechs

1 Curd cheese line with KDB 30 separator

Arla Foods Deutschland GmbH
D-23936 Upahl

1 Joghurt tank farm
1 Four colours mixing plant
2 Sterile tanks with process equipment
1 Cacao milk heater with process equipment
1 Thermo curd cheese heater
with process equipment
1 Sterile valve bloc
Automation for differnt areas
3 productions lines for Skyr
4 blending lines

AT Anlagentechnik GmbH
D-26135 Oldenburg

1 Poultrymix heater
several Asepto-Triplex tubular cooler for
sausage meat and poultry mix

Bakoma S.A
Elzbietow, Poland

1 UHT-plant for pudding production with
deaerator
2 Sterile tanks
1 Aseptic mixing and whipping plant
1 UHT-plant for topping cream with
vacuum deaerator
2 Sterile tanks

Berief Food Germany

2 UHT-plant for vegetarian drinks
3 aseptic tanks

Biotta AG
Tägerwilen, Switzerland

1 UHT plant for juice and vegetable drinks

Boehringer Ingelheim Pharma GmbH

„ASEPTO-Therm“ heat exchanger

Cognis GmbH

1 UHT pilot plant 100-200 l/h
with mixing tanks and 1 sterile tank

Coppenrath & Wiese GmbH & Co. KG
D-49076 Osnabrück

1 Double tube cooler for apple pulp
1 Special section tube cooler for pre dough

DAL Dairy Factory
Khartoum, Sudan

1 „ASEPTO-Therm“ Pilot UHT 80-250l/h
with sterile tank 250l
1 UHT plant for rice pudding, semolina, pudding

DMK Deutsches Milchkontor GmbH
Plant Coesfeld

1 Joghurt milk heating line

DMK Deutsches Milchkontor GmbH
Plant Herford

HUMANA-fluid mixing plant
recipe controled plant for production of baby-food + CIP-
plant
ASEPTO-tubular heat exchanger for vegetable oil

DMK Deutsches Milchkontor GmbH
Plant Zeven

aseptic process equipment and automation
for 3 sterile tanks
1 "ASEPTO-Therm" -UHT-plant with
1 sterile tank, 6.000 l
3 yoghurt / fruit-mixing lines
1 cream-heating line, and automation
1 standardisation line (fat and protein) for
condensed milk
automation for fruit heat exchanger
fruit processing tanks
UHT pilot plant with fermentation tanks

Dr.Oetker/ Moers Frischeprodukte
D-47441 Moers

New building of dessert department
3 „ASEPTO-Therm“ UHT-plants for pudding,
semolina and rice, several sterile tanks
1 „ASEPTO-Therm“ UHT-plant for drinks and pudding,
2 “ASEPTO-Therm” fruit cooking plants,
fruit storage tanks
21 sterile tanks 17.000 l
fruit tank farm 8 tanks 25.000 l
8 connections to filling machines with aseptic
valve nodes
zaziki/creme fraiche production
CIP plant, preparation tank farm, plant for jelly
puddings, fermentation tank farm.
complete department for dessert production,
inline blending unit, container stations, whipping machine
Mixing-tank-farm with 6 mixing tanks
plant for juices and smoothies
Coffee-Drink process line with 8000l/h UHT and sterile
tanks farm

<p>Dr. Oetker Poland 06-200 Makow Maz.</p>	<p>1 Dessert line 1“ASEPTO-Therm“ UHT plant for pudding, semolina and rice 5 Sterile tanks 15.000 Liter 2 ASEPTO Whipmix plant 1 Expansion of CIP plant</p>
<p>Dorfkrug GmbH Neu Wulmstorf</p>	<p>1 Asepto Therm UHT plant for milk and cream</p>
<p>Ehrmann AG 87770 Oberschönegg</p>	<p>3 Fruit –yoghurt-thermisation plants (ASEPTO-helix tubular heat exchanger) 6 heating plants for fruit preparation, 1 ASEPTO Whipmix plant 1 sterile water module</p>
<p>Fresenius AG D-61352 Bad Homburg</p>	<p>1 Sterile tank, 15.000 l</p>
<p>Friesland Campina Germany Werk Gütersloh</p>	<p>1 „ASEPTO-Therm“ UHT plant for Pudding and Desserts</p>
<p>frischli Milchwerke GmbH Factory Weißenfels</p>	<p>1 „ASEPTO-Therm“ UHT-plant 2 ASEPTO Whipmix plant 2 mixing plants for fruit-yoghurt-curd cheese Thermisation plant with sterile tank 15.000l</p>
<p>frischli Milchwerke GmbH Factory Rehburg-Loccum</p>	<p>1 sterile tank 80.000 l 1 UHT pilot plant</p>
<p>Fude & Serrahn GmbH & Co. KG Erfurt</p>	<p>inline blending unit for herb butter</p>
<p>Gascon Vermuyten S.L Vitoria, Spain</p>	<p>tubular UHT plant or topping cream sterile tank and buffer tank CIP-plant with two circles</p>
<p>Hafenkäserei Münster GmbH D-48145 Münster</p>	<p>Engineering, mounting and automation process plant for cheese production</p>
<p>Heideblume Molkerei D-27404 Elsdorf</p>	<p>2-times mixingplant for standardisation from curd cheese „ASEPTO-Therm“ dressing heater Emulsification plant for curd cheese / oil mixing 3-times mixing plant for fruit-yoghurt-curd cheese 1-time mixing plant valve nodes 3 colours mixing-regulation plant 4 colours mixing-regulation plant with</p>

	aseptic valve node Container stations
Hohenloher Molkerei eG D-74523 Schwäbisch Hall	1 fruit-yoghurt-mixing and thermisation plant for lumpy fruits and milk mix drinks (ASEPTO-helix-heat exchanger)
Immergut-Milch GmbH D-36381 Schlüchtern	asept. process equipment and automation for sterile tank 15.000 l
Ingredion Germany Hamburg	1 UHT pilot plant 100-200l/h
Kalleh Dairy Co., Amol (Faravardehaye Labaniye Kalleh) Iran	1 "ASEPTO-Therm" UHT-plant for milk mix drinks with connection to 4 sterile tanks 1 UF-plant for skim milk concentration 1 vacuum deaerator for milk 1 yoghurt cooler
Kärntnermilch e.G. Spittal/Drau, Austria	1 Heating plant for milk 2 "ASEPTO-Therm" UHT-plants 1 heating and evaporating plant for yoghurt - milk 1 yoghurt plant (stirred yoghurt) with 12 process tanks 1 yoghurt-fruit mixing line with deaerator 1 inline mixing unit 2 sterile tanks 2 mixing tanks 2 whipping machines 1 UHT pilot plant (ESL milk) 1 Plate heat exchanger for UF plant 5 storage tanks for ESL milk
Karwendel-Werke Huber GmbH&Co.KG D-86807 Buchloe	1 Pilot plant for cream cheese and joghurt
Krones AG D-93073 Neutraubling	Aseptic valve blocs
Lactoprot GmbH Kaltenkirchen	1 UHT pilot plant
Leiber GmbH D-49565 Bramsche	Engineering for a new factory For the new factory: reception, tank farms, process- and storage tanks, direct UHT-plant, Pasteur, Sterile Tanks, CIP-plant 6 circuits, Satelit-CIP-Station, Process-Control System

Ljublanske Mlekarne Ljubljana - Slovenia	1 fruit yoghurt mixing and heating plant 1 yoghurt-fruit mixing and whipping plant
LUFA Nordwest-Institute D-26101 Oldenburg	pilot plant for curd cheese
Milchwerke Fulda-Lauterbach eG D-36043 Fulda	production plant for pudding and whipped desserts with 2 sterile tanks 1 sterile tank for coffee cream
Milchwerke Mittlelbe D-39576 Stendal	2 ASEPTO-Therm UHT plants for drinks and protein shakes 4 aseptic tanks 3 blending tanks with blending loop for drinks 3 blending tanks with blending loop for protein drinks 2 blending tanks with blending loop for milk concentrate (spray drier)
Milkon GmbH Bozen - Italy	1 Yoghurt plant with 10 tanks assembly and automation of 5 cream tanks 1 ASEPTO-helix tubular cooler 1 Asepto-helix static mixers for yoghurt/fruit
Mizo Rt 7623 Pécz, Hungary	UHT-line for dessert production, 2 aseptic tanks, mixing and whipping plant
MLEKARA - Bitola Mazedonia	1 fruit yoghurt-mixing- and thermisation plant 2 yoghurt process tanks
Molda AG D-21368 Dahlenburg	1 steam infusion-UHT for production of spore free whey protein
Molkerei Alois Müller GmbH & Co. D-86850 Aretsried	ASEPTO-helix tubular cooler for fruit milk-rice production plant
Molkerei Alois Müller GmbH & Co. D-01896 Leppersdorf	asept. process equipment for heating plants fermentation- and sterile tanks
Molkerei Biedermann AG Bischofszell - Switzerland	1 „ASEPTO-Therm“ UHT plant for viscous CH-9200 cremes, Mascarpone, goat milk, butter milk, fruit juices, choko pudding 1 Sterile tank 1 Asept. Container filling station
Molkerei Meggle GmbH & Co.KG D-83512 Wasserburg a. Inn	Extension of whey conc. tank farm 2 x 75m3 double floor tank with discharge valve bloc 3 mixing plants for butter fat 1 UHT pilot plant 100-200l/h

Molkerei Söbbeke GmbH D-48599 Gronau	"ASEPTO-Therm" UHT plant for pudding, semolina and cream 2 sterile tanks CIP- plant
Molkereischule Kempten D- 87437 Kempten	1 Milk heater 1 Cream heater 1 CIP plant
Nadec KSA	1 Asepto-Therm pilot plant for dairy products
Nestlé Deutschland AG D-84445 Mühldorf	production plant for baby-food, sterile tanks
Nestle Konolfingen Switzerland	1 ASEPTO-helix tubular heat exchanger
Nestle Inc. Ohio / USA	1 "ASEPTO-Therm" -UHT-plant with aseptic tank
NOM Dairy UK Ltd Telford / England	1 Mixing plant for yoghurt 1 Connection to filling machine
NÖM AG Baden / Austria	1 UHT plant for milk mix drinks, cream and process equipment for 9 sterile tanks
NO-WE-MO GmbH D-26909 Neubörger	1 Fruit/Joghurt- Mix and Thermiseur plant 1 Joghurt milk heating and culture dosing plant Dairy new planning 1 Asept. process equipment for mix culture and fermentation tank 1 Smooth extration unit for yoghurt
OOO Fudimport Moskau	1 UHT-plant for coffee cream with aseptic tank
OOO Egida Povoliye Nischni Novgorod, Russia	1 UHT plant for milk and cream with aseptic tank
Optiferm GmbH D-87466 Oy-Mittelberg	1 Sterile filtration plant for lactase enzyme with asept. filling station
Ovobest Eiprodukte GmbH & Co.KG D-49434 Neuenkirchen-Vörden	1 RO-plant for concentration of protein Several special plants Extension of raw product- and ready product tank farm

Pinzgau Milch Produktions GmbH Maishofen, Austria	1 Pilot plant for milk 200 – 500 l/h
Schwarzwaldmilch GmbH D-79115 Freiburg	1 sterile tank, rebuilding and automation yoghurt plant with process equipment for 3 sterile tanks CIP-tanks 4-storied ESL-milk tank farm 4-storied 5 ESL tanks 4 outside tanks 3 butter cream ripening tanks 2 Joghurt ripening tanks 4 Joghurt tanks 1 Cream tank
Schwarzwaldmilch GmbH D-77652 Offenburg	1 UF-plants 2 x 3-storied tanks 1 "ASEPTO-Therm" - multitube-heat exch.
Stork KG /Condetta GmbH Halle Westf.	1 UHT Pilot plant
Tscholbon Dairy Russia	1 UHT plant for milk and cream
University Hohenheim D-70599 Stuttgart	„ASEPTO-Therm“ UHT-pilot plant 100-200 l/h with falling stream heating unit 1 ESL-tube module
VMZ Berlin	1 whipping plant with continous fruit dosing and mixing yoghurt milk heat exchanger
Warmseiner Spezialitäten GmbH D-31606 Warmssen	asept. bucket filling machine asept. sampling station 1 "ASEPTO-Therm" -UHT-plant with 3 sterile tanks 10.000 l 2 mixing tanks, 5.000 l with lifting / tipping device constructional engineering plant building factory 2
Weißenhorn Molkerei GmbH D-89264 Weißenhorn	1 "ASEPTO-Therm" -UHT-plant 2 sterile tanks 5.000 l 1 sterile tank 2.000 l 2 mixing tanks 5.000 l 1 tube cooler 1 whipping plant 1 dosing and mixing station
Wiehengebirgsmolkerei Unterlübbe KG D-32479 Hille-Unterlübbe	1 Joghurt milk heating line